2006 Vol. 8, No. 23 5353-5355

Enantioselective Equilibration—Access to Chiral Aldol Adducts of Mandelic Acid Esters

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Received September 11, 2006

ABSTRACT

Syn-configured aldol products of mandelic acid esters and aldehydes were synthesized by the catalytic use of amines in the presence of titanium(IV) *tert*-butoxide. Used along with chiral *N*-methylephedrine, anti-configured $\alpha.\beta$ -dihydroxyesters were isolated with a high degree of enantioselectivity for the first time.

The construction of defined chiral quaternary stereocenters has been a continuous challenge in organic chemistry up to now. Cycloadditions, alkylations of ketones, Michael reactions and conjugate additions, allylic alkylation, and cross-coupling reactions have been suitable tools to achieve this goal. Several methods of aldol additions have also been employed successfully for special substrates, but they have failed to be generalized. During our ongoing studies of enantioselective aldol additions in the presence of chiral mandelic acid derivates, chiral 1,2-diols, aldol adducts of aldehydes, and mandelic acid derivatives needed to be synthesized. Little is known about chiral aldol adducts of mandelic acid derivatives, and there are only a few examples in the lactic acid series. We tested several different methods.

First, following the classical SRS synthesis of Seebach, we obtained aldol adducts of aldehydes and mandelic acid acetals with moderate enantioselectivities. However, problems of racemization occurred during the deprotection of intermediary acetals. For that reason, we started the syntheses directly with chiral mandelic acid esters.

Porta and Clerici have described an oxidation—reduction approach to aldol adducts of mandelic acid esters starting

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with esters of phenylglyoxylic acid. Using several aldehydes, the expected 1,2-diols were isolated with a high degree of syn-diastereoselectivity. Later on, the same authors published an aldol reaction of mandelic acid esters with aldehydes in the presence of TiCl₄ and amines. This method is limited to the use of only *p*-bromobenzaldehyde. We have been able to optimize and extend this procedure by using catalytic amounts of amines in the presence of titanium(IV) alkoxides. An optimized protocol is given in Table 1. Aldol

Table 1. Catalytic and Diastereoselective Aldol Addition^a

$$R-CHO + Ph COOiPr OH R-CHO + Ph COOiPr OH 3a-h 2 Sa-h$$

entry	R	compd	yield ^b (%)	ratio ^c (syn/anti)
1	Ph	3a	88	$88:12 (95:5)^d$
2	t-Bu	3b	86	95:05
3	$iso ext{-}\operatorname{Pr}$	3c	78	94:06
4	Et	3d	75	79:21
5	$c ext{-Hex}$	3e	80	80:20
6	Me	3f	70	55:45
7	$Ph-CH_2-CH_2-$	3g	82	57:43
8	Ph-(CH=CH)-	3h	60	50:50

^a Reaction conditions: 1 equiv of aldehyde, 1 equiv of isopropyl mandelate, 1 equiv of $Ti(OPr)_4$, rt, 5 mol % of Et_3N . ^b Isolated yields.^c The diastereoselectivity was determined by ¹H NMR analysis and by X-ray structure analysis of 3c. ^d Diisopropyl ethylamine.

adducts **3a-h** of even enolizable aldehydes **1c-g** and mandelic acid esters were isolated with high yields and with a high degree of syn diastereoselectivity after 1–2 h at room temperature. The yields of this reaction did not depend on the influence of mandelic esters or titanium(IV) alkoxides used. A slightly increased diastereoselectivity was observed when using diisopropyl ethylamine (entry 1, Table 1). Meerwein—Ponndorf reductions¹¹ or Tishchenko products¹² were not observed under these conditions. When using chiral mandelic acid esters, no enantioselectivities in the aldol adducts could be detected. Complete racemization was observed in each of our reactions.¹³

Next, we focused our attention on the enantioselective execution of this procedure. Several chiral amines and diamines were used in these reactions without any success in regards to enantioselectivities. In further experiments, we tested several chiral 1,2-aminoalcohols in these reactions.

When used with catalytic amounts of cinchona alkaloids, aldol adducts were isolated in high yields and with a high degree of syn diastereoselectivity. The syn-configured aldol products were found in their racemic form. The use of larger amounts of 1,2-aminoalcohols was connected with a change in diastereoselectivity. By using equimolar amounts, we obtained a preference for the anti-configured aldol adducts. The best results so far were obtained by using N-methylephedrine. By reacting racemic methyl mandelate 4 with aldehydes 1a-k in the presence of titanium(IV) tert-butoxide and optically active methylephedrine, we isolated the anticonfigured aldol adducts 5a-k in high yields as well as enantioselectivities (Table 2). By using (+)-N-methylephed-

Table 2. Enantioselective Aldol Addition^a

entry	R	compd	$\begin{array}{c} {\rm yield}^b \\ (\%) \end{array}$	ratio ^c (syn/anti)	$\mathrm{ee}^d \ (\mathrm{anti})$ $(\mathrm{configuration})^e$
1	Ph	5a	98	4:96	93 (S,S)
2	$iso ext{-}\operatorname{Pr}$	5c	88	42:58	72(S,S)
3	Et	5d	89	51:49	61 (S,S)
4	$c ext{-Hex}$	5e	85	61:39	58 (S,S)
5	$n ext{-}\!\operatorname{Pr}$	5i	92	40:60	67(S,S)
6	$p ext{-} ext{BrC}_6 ext{H}_4 ext{-}$	5k	82	10:90	92 (S,S)
4 5	c-Hex n-Pr	5e 5i	85 92	61:39 40:60	58 (S,S) 67 (S,S)

^a Reaction conditions: 1 equiv of aldehyde, 1 equiv of methyl mandelate, 1 equiv of Ti(O'Bu)₄, rt, 2 equiv of (−)-N-methylephedrine. ^b Isolated yields. ^c The diastereoselectivity was determined by ¹H NMR analysis. ^d Enantioselectivities were determined by HPLC on Chiralpak AS and ¹H NMR analysis using the Mosher ester technique. ^d The absolute configuration was established by X-ray structure analysis of 5k.

rine or (-)-N-methylephedrine, we were able to obtain both anti-configured enantiomeres, (R,R)- and (S,S)-5a-k. No transesterification¹⁴ was detectable under these reaction conditions.

As pointed out above, the enantio- and diastereoselection that were observed did not depend on the configuration of the mandelic acid esters used. The same enantio- as well as

5354 Org. Lett., Vol. 8, No. 23, 2006

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diastereoselectivities were obtained when using (R)- or (S)configured mandelic acid esters in these reactions. The
enantioselectivities found in these reactions depended only
on the chirality of the N-methylephedrine used.

To verify that, we reacted racemic anti-configured aldol adduct $\mathbf{5a}$ with benzaldehyde in the presence of $\mathrm{Ti}(\mathrm{O}'\mathrm{Bu})_4$ and both (+)- and (-)-N-methylephedrine. Both (R,R)- and (S,S)- $\mathbf{5a}$ were isolated with a high degree of enantioselectivity.

Thus, an approach to both enantiomers of anti-configured aldol adducts 5a-k was achieved by the optional use of (+)-or (-)-N-methylephedrine (Scheme 1).

Scheme 1. Optional Approach to (S,S)- and (R,R)-Aldol Adducts 5a

Ph COOMe
OH
(-)-N-methylephedrine

OH
Ph COOMe
OH
Ph COOMe
OH
Ph COOMe
P

The reactions were completed after 1–2 h at room temperature. After that time, aldol products $\mathbf{5a}-\mathbf{k}$ were isolated in high yields with a high degree of syn diastereoselectivity. No enantioselectivities were detected. However, after 24 h at room temperature, anti-configured products $\mathbf{5a}-\mathbf{k}$ were isolated in high yields and high enantioselectivities. After that time, only small amounts of syn-configured diols $\mathbf{5a}-\mathbf{k}$ were detected as byproducts. The corresponding syn-configured aldol adducts $\mathbf{5a}-\mathbf{k}$ were isolated without any enantiomeric excess in all reactions we performed. These unexpected results indicate an enantioselective equilibration during the aldol reaction. On the basis of these findings, a transition-state model is proposed in Scheme 2.

Anti-configured aldol adducts 5a-k were produced under conditions of thermodynamic control. To avoid steric interactions of the dimethylamino group of N-methylephedrine,

the phenyl group of mandelic acid ester occupies the energetically unfavored axial position.¹⁶

anti-configuration

syn-configuration

Further experiments of extension and optimization have revealed that this reaction is much more general. Also, esters of lactic acid, malic acid, and tartaric acid are useful substrates for this transformation. Full results of this investigation will be published in a separate, forthcoming paper.

Acknowledgment. This work was supported by the Deutsche Forschungsgemeinschaft and SCHERING AG. Petra Neubauer and Dr. Burhard Ziemer are gratefully acknowledged for the X-ray structure analysis.

Supporting Information Available: NMR data of all synthesized compounds and full characterization of novel compounds as well as selected X-ray crystallographic data. This material is available free of charge via the Internet at http://pubs.acs.org.

OL062252W

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Org. Lett., Vol. 8, No. 23, 2006